Work Order April-09-14 1:01:	· ID 116260 19 PM		*11	6260*						Page 1	
Item ID: D3595-063-570 Revision ID:			*N900040100*)* s	Setup Sta	17	S1*	
	ubber Cushion			•••				Siu	, *N	S2*	
	/09/14 Start Qty: 25.0	7 -/1		Cust Item							
Required Date: 4/ Reference:	/23/14 Req'd Qty: 25.0	[*] /25*		Customer	:						
Approvals: I	Process Plan: MUS	Date: (Y-0Y-65)	Tooling:	Fooling: Date:			R	Run Sta	^1 <i>V</i> 1	*NR1*	
(QC:	Date:	SPC (Y/N):	E	Date:			Sto	, *V	R2*	
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID		Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
Draw Nbr	Revision Nbr									A A A A A A A A A A A A A A A A A A A	
D3595	Rev A			·							
100			0.00						***		
100	FLOW WATER JET	•					90	0		Ju14-04-22	
Waterjet FLOW CNC Waterjet	Memo	s per Dwg D3595 Dwg Rev:_	0.00 A Prog Rev:	A - 2						·· -	
LOSO125°		f necessary	Prog Rev:								
110	QC2- Inspect parts of	off machine FAI/FAIB	0.00								
*11 ∩ * oc	Memo		0.00				90	٥		Jm14-04-27	
Quality Control	Memo										
		$\psi_{\mathcal{J}^{k}}$	DAS								
120	QC8- Inspect parts -	second check	0.00 27	1							
120			3-d3	\		(30				
QC	Memo		0.00 M	4122		^	1-	1			
Quality Control						(Lina	4			

Work Order ID 116260

116260

Page 2

April-09-14 1:01:19 PM

Required Date: 4/23/14

Item ID:

D3595-063-570

Accept

N900040100

Setup Start

Stop

NS1

Revision ID:

Start Date:

Item Name:

Rubber Cushion

4/09/14

Start Qty: 25.00

Req'd Oty: 25.00

25 *25*

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC:

Date:____

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

art *ND1:

Stop

NR2*

Sequence ID/ Work Center ID Operation Description

Set Up/ Run Hours Tool ID

Tool # Plan Accept Code Qty Reject Qty Reject In Number St

Insp. Stamp

120

Packaging

Identify as per dwg & Stock Location: 51412

0.00

90x

DAS 28

APR 2 2 2014

Packaging

130

140

QC21- Final Inspection - Work Order Release

0.00

*1*4*0*

Quality Control

oc __

Memo

Memo

0.00

Pl.14-4-23

DTA-04-83

April-09-14 1:01:22 PM

Work Order ID: 116260

116260

Parent Item:

x 5 4

D3595-063-570

D3595-063-570

Parent Item Name: Rubber Cushion

Start Date: 4/09/14

Required Date: 4/23/14

Start Qty: 25.00

Required Qty: 25.00

Comments:

IPP Rev: A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3595		Manufactured	No			100	sf	522.7004	0.0196	<i>*</i>			
D3595									**	4		JMI	4-04-2

Rubber Cushion (\$ Per Sq Ft)

Location	Loc Oty	Loc Code	
MAT052	522.7004		
68954	23.707		
· 84209	12.4134		
94539	486.58		94539

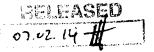
DART AEROSPACE LTD	Work Order:	116260
Description: Rubber Cushion	Part Number:	D3595-063-570
Inspection Dwg: D3595 Rev: A		Page 1 of 1

	X	ARTICLE IN First Artic		Proto			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of inspection	Com	ıments
0.63	+/-0.030	0.63"	_		U	Jamos	_
5.70	+/-0.030	5.704	_		V		!
					.,,,,,,,		
VIV							
, 010,							
					<u></u>		
			7-		,		
			DAS				
Measured by: Jn	1	Audited by:	27		Prototype A	pproval:	N/A
Date: 14	-04-22	Date:	14/4/	22		Date:	N/A
Rev Date C	hange		171011	~)	Revis	sed by	Approved

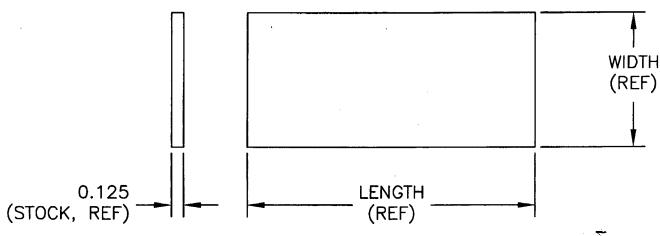
Rev	Date	Change	Revised by	Approved
Α	07.10.19	New Issue	KJ/EC/DD	<u> </u>



DESIG	PH	DRAWN BY	DART AEROSPA HAWKESBURY, ONTARK	
CHECK	(ED .,,	APPROVED //	DRAWING NO.	REV. A
		1	D3595	SHEET 1 OF 1
DATE			TITLE	SCALE
07.0	2.07		RUBBER CUSHION	NTS
Α		07.02.07	NEW ISSUE	



SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION WIDTH LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

BLACK NEOPRENE SHEET, 0.125 THICK, 1) MATERIAL:

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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